

**COLD DRAWN WIRE TECHNICAL SPESIFICATIONS**

Kapasite Capacity	Çap Diameter	Kalite Quality	Kangal Ağırlık Coil Weight
7200 ton/year	5,50 mm- 29,50 mm	Düşük ve Orta Karbon Low and Medium Carbon (CxxC / xxMnBx / 41Cr4)	maks. 1000 kg
Paketleme Packaging		Yüzey Kalitesi ve Teslimat Durumu Surface Quality and Delivery Conditions	
İç Çap / Inner Diameter (d): 1000 -1100mm or 750-850mm Dış Çap/Outer Diameter (D):1250-1350mm or 1100mm- 1200mm Genişlik/ Width (L):400 mm- 500 mm		Fosfat + Toz sabun/Phosphate + Powder Soap Fosfat + Reaktif Sabun + Toz sabun/Phosphate + Reactive Soap + Powder Soap Fosfat + Yağ/Phosphate + Oil Fosfat + Reaktif Sabun + Yağ/Phosphate + Reactive Soap + Oil  Ürünlerimiz EN 10263 standartlarına uygun olarak aşağıdaki koşullarda teslim edilmektedir./Our products are delivered in accordance with EN 10263 standards in the following conditions:  +U +C: Cold Drawn +AC +C: Spheroidized Annealed + Cold Drawn	

Kalite Quality	Teslimat Durumu* Delivery Conditions*	Malzeme No. Material No	%C	%Si	%Mn	%P	%S	%Ni	%Cr	%Cu	%Al	%B
17MNB3	+U +C +AC +C	-	0.17-0.23	0.10 max	0.80-1.10	0.025 max	0.025 max	0.10 max	0.10-0.20	0.10 max	0.020-0.050	0.0020-0.0050
20MNB4	+U +C +AC +C	1.553	0.18-0.23	0.10 max 0.15-0.25	0.90-1.10	0.025 max	0.025 max	0.10 max	0.30 max	0.25 max	0.020-0.050	0.0020-0.0050
23MNB4	+U +C +AC +C	1.554	0.20-0.25	0.10 max 0.15-0.25	0.90-1.20	0.025 max	0.025 max	0.10 max	0.30 max	0.25 max	0.020-0.050	0.0020-0.0050
27MNB4	+U +C +AC +C	1.554	0.25-0.30	0.10 max 0.15-0.25	0.90-1.20	0.025 max	0.025 max	0.10 max	0.30 max	0.25 max	0.020-0.050	0.0020-0.0050
30MNB4	+U +C +AC +C	1.553	0.27-0.32	0.10 max 0.15-0.25	0.80-1.10	0.025 max	0.025 max	0.10 max	0.30 max	0.25 max	0.020-0.050	0.0020-0.0050
C35B	+U +C +AC +C	1.551	0.32-0.38	0.10 max	0.60-0.80	0.025 max	0.025 max	0.10 max	0.10 max	0.10 max	-	-
37Cr4	+U +C +AC +C	1.703	0.34-0.41	0.10 max	0.60-0.90	0.025 max	0.025 max	0.10 max	0.90-1.20	-	-	-
41Cr4	+U +C +AC +C	1.704	0.38-0.45	0.10 max	0.60-0.90	0.025 max	0.025 max	0.10 max	0.90-1.20	-	-	-
SAE 1006 C	+U +C +AC +C	1.031	0.08 max	0.08 max	0.25-0.45	0.025 max	0.025 max	0.10 max	0.10 max	0.30 max	-	-
SAE 1008 C	+U +C +AC +C	1.021	0.10 max	0.10 max	0.30-0.50	0.025 max	0.025 max	0.10 max	0.10 max	0.30 max	-	-
SAE 1010 C	+U +C +AC +C	1.021	0.08-0.13	0.10 max	0.30-0.50	0.025 max	0.025 max	0.10 max	0.10 max	0.30 max	-	-
SAE 1018 C	+U +C +AC +C	1.021	0.15-0.20	0.10 max	0.60-0.90	0.025 max	0.025 max	0.10 max	0.10 max	0.30 max	-	-

\*+U +C': Cold Drawn , +AC +C': Spheroidized Annealed + Cold Drawn